SPACE SHUTTLE UPGRADES

COMPONENT/ELEMENT SAFETY IMPROVEMENT

VEHICLE SAFETY IMPROVEMENT

ASCENT MISSION TOTAL SHUTTLE UPGRADES

SHUTTLE UPGRADES - PHASE I

SSME BLOCK I
PHASE II + POWERHEAD RETROFIT ALTERNATE TURBOPUMP (HPOTP)

SINGLE TUBE HEX

SSME BLOCK IIA LARGE THROAT MAIN COMBUSTION CHAMBER (LTMCC)

IMPROVED LPOTP WITH SILICON NITRIDE BEARINGS IMPROVED LPFTP

SSME BLOCK II
ALTERNATE TURBOPUMP (HPFTP)

SUPER LIGHTWEIGHT TANK (SLWT) SAFER (EVA ROBOT)

MULTIFUNCTION ELECTRONIC DISPLAY SYSTEM (MEDS)

PROPOSED SHUTTLE UPGRADES - PHASE II

CHECKOUT AND LAUNCH CONTROL SYSTEM (CLCS) SRB COMPOSITE NOSE CAP

SRB ALTITUDE SENSOR ASSY NOZZLE/CASE JOINT J-LEG INSULATION DESIGN AIR DATA TRANSDUCER ASSY UPGRADE

RADIATOR TAPE - MMOD RADIATOR ISOLATION - MMOD

MMOD WING LEADING EDGE WEIGHT REDUCTION IN FORWARD ORBITER DISPLAY DRIVER UNIT REPLACEMENT

MASS STORAGE UNIT LONG LIFE ALKALINE FUEL CELL

SES IMAGE GENERATOR ENHANCEMENT

APU FUEL CARBON SEAL REDESIGN APU FUEL ISOLATION VALVE APU TURBINE WHEEL

SHUTTLE UPGRADES - High Priority Safety

SSME AHMS ORBITER ELECTRIC APU

ORBITER TPS MORE DURABLE BELLY TILE

OTHER UPGRADES MAIN LANDING GEAR SRB ELECTRIC APU ETC.

1 in 404 to 1 in 608 (34% risk reduction)

1 in 608 to 1 in 999 (39% risk reduction)

1 in 999 to 1 in 1283 (22% risk reduction)

Performance upgrade Not currently modeled in QRAS

Performance upgrade Not currently modeled in QRAS

Performance Upgrade

Eliminates nose cap TPS - Criticality 1

Performance Upgrade High redundancy joint Performance Upgrade Not currently modeled in QRAS Not currently modeled in QRAS Not currently modeled in QRAS

Performance Upgrade Performance Upgrade Performance Upgrade

1 in 6897 to 1 in 10,989 (37% risk reduction)

Performance Upgrade

1 in 12,910 to 1 in 17,024 (24% risk reduction)

1 in 1283 to 1 in 1732 (25% risk reduction) 1 in 804 to 1 in 80,645 (99% risk reduction) 1 in 2198 to 1 in 2907 (24% risk reduction)

1 in 262 to 1 in 335 (22% risk reduction)

1 in 170 to 1 in 198 (14% risk reduction)

1 in 335 to 1 in 438 (24% risk reduction)

1 in 198 to 1 in 233 (15% risk reduction)

1 in 438 to 1 in 483 (9% risk reduction) 1 in 233 to 1 in 245 (5% risk reduction)

Performance upgrade Not currently modeled in QRAS Performance upgrade

Not currently modeled in QRAS

Performance Upgrade

Eliminates nose cap TPS - Criticality 1

Performance Upgrade High redundancy joint Performance Upgrade Not currently modeled in QRAS Not currently modeled in QRAS Not currently modeled in QRAS Performance Upgrade

Performance Upgrade Performance Upgrade No safety improvement Performance Upgrade 11% risk reduction (includes data update)

Performance Upgrade Not currently modeled in QRAS Not currently modeled in QRAS Not currently modeled in QRAS Performance Upgrade Performance Upgrade Performance Upgrade

Performance upgrade

Performance upgrade

Performance Upgrade

Performance Upgrade

High redundancy joint

Not currently modeled in QRAS

Not currently modeled in QRAS

Eliminates nose cap TPS - Criticality 1

< 1% risk reduction Performance Upgrade

6% risk reduction (includes data update)

12% risk reduction 6% risk reduction 18% risk reduction Negligible Negligible 2% risk reduction

Proiected Shuttle ascent risk after incorporating high priority safety upgrades is 1 in 735

Projected Shuttle Mission risk after incorporating high priority safety upgrades is 1 in 370